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011969

D139-799-015
Job Sheet 200593



Part No: D139-799-015 Job Qty: 2 pcs
Part Name: Engine Wash
Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 9/12/19 Job Tracking No:
Due Date: 11/29/19 Created By: Jennifer Renwick
Type: Stock Description: SIOP
Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP REV:E 16.10.13 AS PER IIN REV.L DD VERF:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs ✓		11/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	SEP 18 2019
							Packaging 1 - 5	9-89	
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		

Fri 9-27-2019
or Rosales, Oscar
Rosales, Oscar



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Container No: S217754



Part: D139-799-015

Job No: 200593

Serial No/Batch: S217754

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 18/08/17, TGA STC LoA C.

120	QC 4	2 pcs	11/29/19	0.00 0.00	Packaging 1 - 26	
					Packaging 1 - 27	
					Packaging 1 - 28	
					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	

Max B. DAS
78
-9-89

9/27
2019

Ngan B.

9/27
2019

35 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	21 SEP 27 2019
				DC - 2 - B4B	9-89
				QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 SEP 27 2019
Part On 140 - Disk Kit					9-89

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev:

135 - Document Control - Photocopy bluefile & type labels per PPP D139-799-015 CHG006

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5147570
AN3C5A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5082907
AN526-1032R16	Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5118341 x 1 5162900 x 7
AN832-6J	Union	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5181736
AN924-6J	Nut	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5181656 x 4 5181782 x 2-1
CB2000CRA3-28	Stud	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5192317
CB4022V3CR8	Anchor Nut	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5181714
CB91	Acrylic Adhesive, 3.5G	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5157966
D4121-1	Hose Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5189616
D4121-3	Hose Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189595 x 2
D4121-5	Hose Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180498
D4131-041	Manifold Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5146754
D4131-043 ✓	Doubler Assembly	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5124276 x 1
D4146-1	Fitting	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5152200 x 1 5184039 x 3
D4182-1	Fitting, Quick Disconnect	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5203736
D4384-1	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5214830
MS21043-3	Nut	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5202262
MS21919-WDG9	Clamp	18 Ea (9 ea) ✓	110-Packaging 1 - Pick Kit	5155657 x 10 5216373 (x4)
MS21919WCH16	Clamp	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5176477
MS21919WCH4	Clamp	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5101446
MS21919WCH9	Clamp	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5174652 x 2 5215700
NAS1149C0316R	Washer	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5111365 x 11
NAS1149C0332R	Washer (AN960C10L)	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5211548
NAS1149C0932R	Washer (AN960C916L)	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5056031
NAS43DD3-80N	Spacer	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5174214

FCM

Qty -015	Part Number	Description
X	D139-799-015	ENGINE WASH KIT
2	D4121-1	HOSE ASSEMBLY
1	D4121-3	HOSE ASSEMBLY
1	D4121-5	HOSE ASSEMBLY
1	D4131-041	MANIFOLD ASSEMBLY
1	D4131-043	DOUBLER ASSEMBLY
2	D4146-1	FITTING
2	D4182-1	FITTING, QUICK DISCONNECT
1	D4384-1	PLACARD
3	AN3C5A	BOLT (or NAS6603-4)
4	AN3C3A	BOLT
4	AN526-1032R16	SCREW
2	AN832-6J	UNION (or AN837-6J)
4	AN924-6J	NUT
10	MS21043-3	NUT
4	NAS1149C0932R	WASHER (or AN960C916L)
8	NAS1149C0332R	WASHER (or AN960C10L)
6	NAS1149C0316R	WASHER (or AN960C10LL)
3	NAS43DD3-80N	SPACER
9	MS21919WDG09	CLAMP (or AS21919WDG09)
2	MS21919WCH4	CLAMP (or AS21919W CH4)
4	MS21919WCH9	CLAMP (or AS21919W CH9)
2	MS21919WCH16	CLAMP (or AS21919W CH16)
3	CB2000CRA3-28	STUD (or A366A3E30C)
3	CB4022V3CR8	ANCHOR NUT (or AW001TL3A08)
2	CB91	3.5g ACRYLIC ADHESIVE KIT